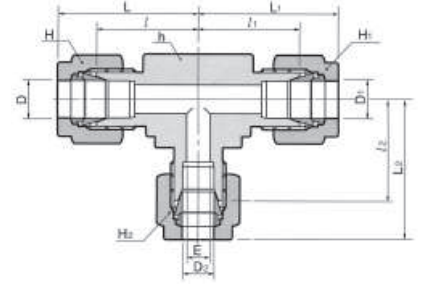


DTR

Złącze typu T redukcyjne

Wartości ciśnień dla złączki DTR
znajdują się w tabeli nr 22 na stronie 14



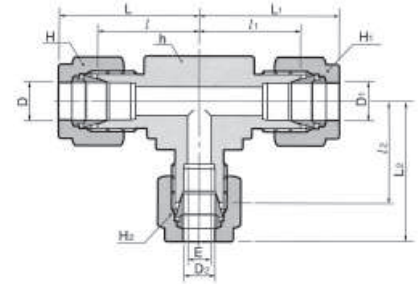
Połączenie rur stalowych

DTR-...

Kod	Port 1		Port 2		Port 3		E min	Odległość powierzchni płaskich								l	l ₁	l ₂	L	L ₁	L ₂
	D		D ₁		D ₂			h		H		H ₁		H ₂							
	in	mm	in	mm	in	mm		in	mm	in	mm	in	mm	in	mm						
DTR 4-4-2	1/4	6.35	1/4	6.35	1/8	3.17	2.4	1/2	12.7	9/16	14.28	9/16	14.28	7/16	11.11	19.55	19.55	17.9	26.91	26.91	24.5
DTR 4-4-6	1/4	6.35	1/4	6.35	3/8	9.52	4.8	5/8	15.87	9/16	14.28	9/16	14.28	11/16	17.46	21.92	21.92	23.1	29.28	29.28	30.46
DTR 4-8-8	1/4	6.35	1/2	12.7	1/2	12.7	4.8	13/16	20.64	9/16	14.28	7/8	22.22	7/8	22.22	24.4	25.9	25.9	31.76	36.06	36.06
DTR 6-4-6	3/8	9.52	1/4	6.35	3/8	9.52	4.8	5/8	15.87	11/16	17.46	9/16	14.28	11/16	17.46	23.1	21.92	23.1	30.46	29.28	30.46
DTR 6-6-4	3/8	9.52	3/8	9.52	1/4	6.35	4.8	5/8	15.87	11/16	17.46	11/16	17.46	9/16	14.28	23.1	23.1	21.92	30.46	30.46	29.28
DTR 6-6-8	3/8	9.52	3/8	9.52	1/2	12.7	7.1	13/16	20.64	11/16	17.46	11/16	17.46	7/8	22.22	25.9	25.9	25.9	33.26	33.26	36.06
DTR 8-4-6	1/2	12.7	1/4	6.35	3/8	9.52	4.8	13/16	20.64	7/8	22.22	9/16	14.28	11/16	17.46	25.9	25.9	25.9	36.06	33.26	33.26
DTR 8-4-8	1/2	12.7	1/4	6.35	1/2	12.7	7.1	13/16	20.64	7/8	22.22	9/16	14.28	7/8	22.22	25.9	24.4	25.9	36.06	31.76	36.06
DTR 8-6-6	1/2	12.7	3/8	9.52	3/8	9.52	7.1	13/16	20.64	7/8	22.22	11/16	17.46	11/16	17.46	25.9	25.9	25.9	36.06	33.26	33.26
DTR 8-8-4	1/2	12.7	1/2	12.7	1/4	6.35	4.8	13/16	20.64	7/8	22.22	7/8	22.22	9/16	14.28	25.9	25.9	24.4	36.06	36.06	31.76
DTR 8-8-6	1/2	12.7	1/2	12.7	3/8	9.52	7.1	13/16	20.64	7/8	22.22	7/8	22.22	11/16	17.46	25.9	25.9	25.9	36.06	36.06	33.26
DTR 10-10-6	5/8	15.87	5/8	15.87	3/8	9.52	7.1	15/16	23.81	1	25.4	1	25.4	11/16	17.46	28.7	28.7	28.7	38.86	38.86	36.06
DTR 12-8-12	3/4	19.05	1/2	12.7	3/4	19.05	10.41	1-1/16	26.98	1-1/8	28.57	7/8	22.22	1-1/8	28.57	29.71	29.71	29.71	39.87	39.87	39.87
DTR 12-12-4	3/4	19.05	3/4	19.05	1/4	6.35	4.8	1-1/16	26.98	1-1/8	28.57	1-1/8	28.57	9/16	14.28	29.71	29.71	28.21	39.87	39.87	35.57
DTR 12-12-6	3/4	19.05	3/4	19.05	3/8	9.52	7.1	1-1/16	26.98	1-1/8	28.57	1-1/8	28.57	11/16	17.46	29.71	29.71	29.71	39.87	39.87	35.57
DTR 12-12-8	3/4	19.05	3/4	19.05	1/2	12.7	10.41	1-1/16	26.98	1-1/8	28.57	1-1/8	28.57	7/8	22.22	29.71	29.71	29.71	39.87	39.87	38.37
DTR 12-12-16	3/4	19.05	3/4	19.05	1	25.4	16.0	1-3/8	34.92	1-1/8	28.57	1-1/8	28.57	1-1/2	38.10	36.83	36.83	35.54	49.02	49.02	45.7
DTR 12-12-20	3/4	19.05	3/4	19.05	1-1/4	31.75	16.0	1-11/16	42.86	1-1/8	28.57	1-1/8	28.57	1-7/8	47.63	39.41	39.41	44.45	49.57	49.57	66.55
DTR 14-14-8	7/8	22.22	7/8	22.22	1/2	12.7	10.41	1-1/4	31.75	1-1/4	31.75	1-1/4	31.75	7/8	22.22	34.54	34.54	34.54	44.7	44.7	44.7
DTR 16-12-12	1	25.4	3/4	19.05	3/4	19.05	16.0	1-3/8	34.92	1-1/2	38.10	1-1/8	28.57	1-1/8	28.57	36.83	35.54	35.54	49.02	45.7	45.7
DTR 16-16-4	1	25.4	1	25.4	1/4	6.35	4.8	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	9/16	14.28	36.83	36.83	33.04	49.02	49.02	40.4
DTR 16-16-6	1	25.4	1	25.4	3/8	9.52	7.1	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	11/16	17.46	36.83	36.83	34.54	49.02	49.02	41.9
DTR 16-16-8	1	25.4	1	25.4	1/2	12.7	10.41	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	7/8	22.22	36.83	36.83	34.54	49.02	49.02	44.7
DTR 16-16-12	1	25.4	1	25.4	3/4	19.05	16.0	1-3/8	34.92	1-1/2	38.10	1-1/2	38.10	1-1/8	28.57	36.83	36.83	35.54	49.02	49.02	45.7
DTR 20-12-12	1 1/4	31.75	3/4	19.05	3/4	19.05	16.0	1-11/16	42.86	1-7/8	47.63	1-1/8	28.57	1-1/8	28.57	44.45	39.41	39.41	66.55	49.57	49.57
DTR 20-20-12	1 1/4	31.75	1 1/4	31.75	3/4	19.05	16.0	1-11/16	42.86	1-7/8	47.63	1-7/8	47.63	1-1/8	28.57	44.45	44.45	39.41	66.55	66.55	49.57
DTR 24-20-20	1 1/2	38.10	1 1/4	31.75	1 1/4	31.75	27.69	2	50.8	2-1/4	57.15	1-7/8	47.63	1-7/8	47.63	50.8	49.62	49.62	77.97	71.72	71.72
DTR 24-24-8	1 1/2	38.10	1 1/2	38.10	1/2	12.7	10.41	2	50.8	2-1/4	57.15	2-1/4	57.15	7/8	22.22	50.8	50.8	44.58	77.97	77.97	54.74
DTR 24-24-12	1 1/2	38.10	1 1/2	38.10	3/4	19.05	16.0	2	50.8	2-1/4	57.15	2-1/4	57.15	1-1/8	28.57	50.8	50.8	44.58	77.97	77.97	54.74
DTR 24-24-16	1 1/2	38.10	1 1/2	38.10	1	25.4	22.3	2	50.8	2-1/4	57.15	2-1/4	57.15	1-1/2	38.10	50.8	50.8	47.75	77.97	77.97	59.94

Złącze typu T redukcyjne

Wartości ciśnień dla złączki DTR znajdują się w tabeli nr 22 na stronie 14



Połączenie rur metrycznych DTR-...M

Kod	Port 1	Port 2	Port 3	E min	Odl. pow. płaskich				A	A ₁	A ₂	B	B ₁	B ₂	l	l ₁	l ₂	L	L ₁	L ₂
	D	D ₁	D ₂		h	H	H ₁	H ₂												
DTR 3M-3M-6M	3	3	6	2.4	12.7	12	12	14	12.9	12.9	15.3	15.3	15.3	17.7	18.0	19.6	24.6	24.6	27.0	
DTR 8M-8M-6M	8	8	6	4.8	15	16	16	14	16.2	16.2	15.3	18.6	18.6	17.7	21.3	21.3	20.5	28.8	28.8	28.0
DTR 10M-10M-6M	10	10	6	4.8	17.4	19	19	14	17.2	17.2	15.3	19.5	19.5	17.7	23.9	23.9	22.4	31.5	31.5	29.8
DTR 10M-10M-12M	10	10	12	7.9	20.6	19	19	22	17.2	17.2	22.8	19.5	19.5	22.0	25.9	25.9	25.9	33.5	33.5	36.0
DTR 12M-6M-10M	12	6	10	4.8	20.6	22	14	19	22.8	15.3	17.2	22.0	17.7	19.5	25.9	24.4	25.9	36.0	31.8	33.5
DTR 12M-6M-12M	12	6	12	4.8	20.6	22	14	22	22.8	15.3	22.8	22.0	17.7	22.0	25.9	24.4	25.9	36.0	31.8	36.0
DTR 12M-10M-10M	12	10	10	7.9	20.6	22	19	19	22.8	17.2	17.2	22.0	19.5	19.5	25.9	25.9	25.9	36.0	33.5	33.5
DTR 12M-12M-10M	12	12	10	7.9	20.6	22	22	19	22.8	22.8	17.2	22.0	22.0	19.5	25.9	25.9	25.9	36.0	36.0	33.5
DTR 12M-12M-6M	12	12	6	4.8	20.6	22	22	14	22.8	22.8	15.3	22.0	22.0	17.7	25.9	25.9	24.4	36.0	36.0	31.8
DTR 15M-15M-12M	15	15	12	9.8	25.4	25	25	22	24.4	24.4	22.8	22.0	22.0	22.0	28.7	28.7	28.7	38.8	38.8	38.8
DTR 16M-16M-12M	16	16	12	9.8	25.4	25	25	22	24.4	24.4	22.8	22.0	22.0	22.0	28.7	28.7	28.7	38.8	38.8	38.8
DTR 18M-18M-12M	18	18	12	9.8	27	30	30	22	24.4	24.4	22.8	22.0	22.0	22.0	29.7	29.7	28.2	39.8	39.8	38.3
DTR 20M-12M-20M	20	12	20	9.8	34.9	32	22	32	26.0	22.8	26.0	22.0	22.0	22.0	32.5	32.5	32.5	42.6	42.6	42.6
DTR 20M-20M-6M	20	20	6	4.8	34.9	32	32	14	26.0	26.0	15.3	22.0	22.0	17.7	32.5	32.5	31.0	42.6	42.6	38.4
DTR 20M-20M-10M	20	20	10	7.9	34.9	32	32	19	26.0	26.0	17.2	22.0	22.0	19.5	32.5	32.5	32.5	42.6	42.6	40.1
DTR 20M-20M-12M	20	20	12	9.8	34.9	32	32	22	26.0	26.0	22.8	22.0	22.0	22.0	32.5	32.5	32.5	42.6	42.6	42.6
DTR 20M-20M-25M	20	20	25	15.9	34.9	32	32	38	26.0	26.0	31.3	22.0	22.0	26.5	34.3	34.3	36.8	44.4	44.4	49.1
DTR 20M-20M-32M	20	20	32	15.9	46	32	32	50	26.0	26.0	42.0	22.0	22.0	41.6	42.5	42.5	49.3	52.6	52.6	72.3
DTR 22M-22M-12M	22	22	12	9.8	34.9	32	32	22	26.0	26.0	22.8	22.0	22.0	22.0	32.5	32.5	32.5	42.6	42.6	42.6
DTR 25M-20M-20M	25	20	20	15.9	34.9	38	32	32	31.3	26.0	26.0	26.5	22.0	22.0	36.8	34.3	34.3	49.1	44.4	44.4
DTR 25M-25M-10M	25	25	10	7.9	34.9	38	38	19	31.3	31.3	17.2	26.5	26.5	19.5	36.8	36.8	34.3	49.1	49.1	38.9
DTR 25M-25M-12M	25	25	12	9.8	34.9	38	38	22	31.3	31.3	22.8	26.5	26.5	22.0	36.8	36.8	34.3	49.1	49.1	44.4
DTR 25M-25M-20M	25	25	20	15.9	34.9	38	38	32	31.3	31.3	26.0	26.5	26.5	22.0	36.8	36.8	34.3	49.1	49.1	44.4
DTR 32M-32M-20M	32	32	20	15.9	46	38	38	32	42.0	42.0	26.0	41.6	41.6	22.0	49.3	49.3	42.5	72.3	72.3	52.6
DTR 38M-32M-32M	38	32	32	28.6	55	60	38	38	49.4	42.0	42.0	47.9	41.6	41.6	56.4	54.7	54.7	84.0	77.7	77.7
DTR 38M-38M-20M	38	38	20	15.9	55	60	60	32	49.4	49.4	26.0	47.9	47.9	22.0	56.4	56.4	47.9	84.0	84.0	58.0
DTR 38M-38M-25M	38	38	25	21.8	55	60	60	38	49.4	49.4	31.3	47.9	47.9	26.5	56.4	56.4	50.4	84.0	84.0	62.7